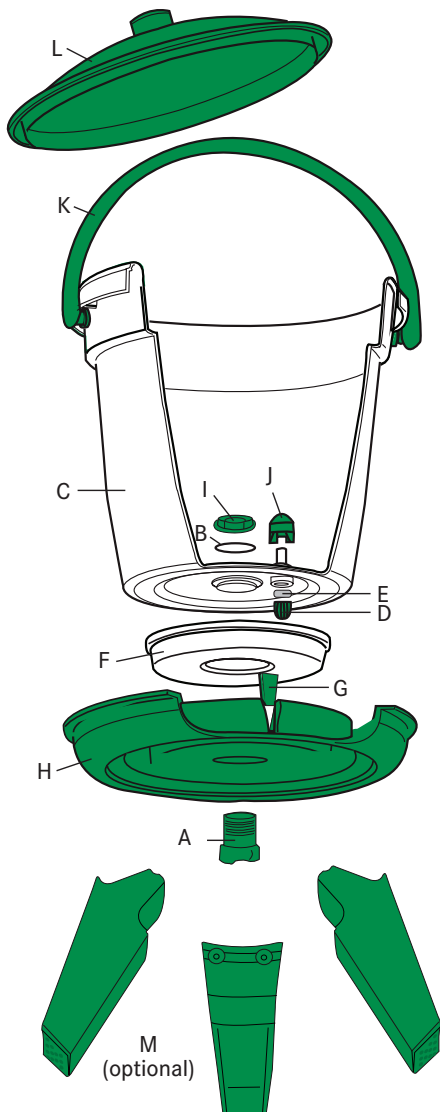


QuikClean Bucket Waterer #54022519

REPLACEMENT PARTS

- A #54022521 Threaded Bolt
- B #54022502 Rubber Seal
- C #54022503 Bucket
- D #54022524 Flow Valve
- E #54022505 Rubber Valve
- F #54022506 Diaphragm/Float
- G #54022527 Triangle Valve
- H #54022528 Base, green plastic
- I #54022529 Plastic Nut
- J #54022530 Valve Cover
- K #54022531 Handle
- L #54022532 Lid
- M #54022520 ... Set of Legs (3), optional



1. Insert threaded bolt (A) through bottom of base.



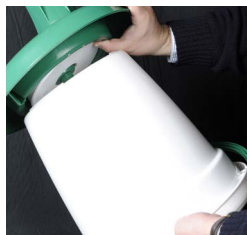
2. Set the diaphragm/float (F) onto the base of the bucket (H). Place it so the larger diameter side is against the bucket.



3. Press triangle valve (G) (with the smooth side of the triangular piece facing the outside) into base (H).



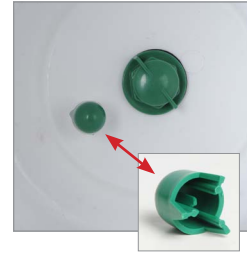
4. Place flow valve (D), which includes rubber valve (E) into base of white bucket. Flat rubber piece against the bucket.



5. Set the green base (H) onto the bucket (C) covering the float valve. Flip it over so it rests on the base (H).



6. Place seal (B) over the threaded bolt (A). Thread nut (I) onto bolt (A) and tighten.



7. Take the valve cover (J) and firmly insert it onto the elevated plastic cone on the inside of the bucket.



8. Take the plastic handle (K) and snap both pieces into the slots on the bucket (C). This will require reasonable pressure and force. There will be a "pop" sound when properly installed.



9. Fill with water and place the green cover (L) on top of the bucket. Make sure the waterer is sitting on level ground.

OPTIONAL LEGS



1. Screw legs (M) into waterer base (H).



2. Insert threaded bolt (A) through bottom of base.



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